

Diagonal Corner Wall Cabinets Assembly Instructions

Important: When attaching two cabinets together, pre drill holes on the face frame to avoid material split.

This assembly instruction applies to **WBC2430** only.

Parts included:

Item	Qt
A Face Frame with Door	1
B Front Side Panel (Left and Right)	2
C Rear Side Panel (Left and Right)	2
D Bottom	1
E Top	1
F Back Panel	1

Item	Qt
G Shelves	2
H Shelves Clips	8
I Corner Braces	4
J 1/2" Corner Brace Screws	8
K 2" Mount Screws with Anchors	4,4
L 3/4" Back Panel Screws	4

Step by step

1. Check and count the items in the box before your installation. If you are short any pieces, stop and call the supplier. Otherwise, follow the steps below.
2. Put the face frame (A) face down on a flat soft working surface (Figure 2).
3. Install Front Side Panels (B): insert right and left front side panels (B) into the grooves of face frame (A) and align the cam lock connectors (Figure 3). Lock the cam lock with a screwdriver by turning the screw 180° degree clockwise (Figure 1).
4. Install the top and bottom (Figure 4): gently spread side panels and insert top (E) and bottom (D) into the grooves of side panel (B) until it touches the face frame (A). Well align it and lock each cam lock.
5. Install Rear Side Panels (C) (Figure 5): position rear side panels (C) so that the panel connectors align to the top panel (E), bottom panel (D), and front side panel (B). Gently work the panels into position. Make sure that it fits well and lock the cam lock connectors as Figure 1.
6. Install the back panel (Figure 6): Slide the back panel (F) into grooves of rear side panel (C). Make sure the finished side of panel is towards the inside of the cabinet. Once the back panel is assigned and fitted tight, secure it with the 3/4" Back Panel screws into the pre drilled holes on the back panel (Figure 7).
7. Install Corner Braces (Figure 8): place the Corner Braces on each top front corner and bottom front corner of the cabinet and secure them with 1/2" Corner Brace screws (see Figure 8).
8. Your wall cabinet is now completely assembled. After installing the cabinet to the wall (use wall mount screws and anchors), insert the shelf clips (H) into the holes in the cabinet side panels at the desired height and slide in the shelves (G).

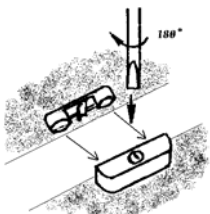


Figure 1

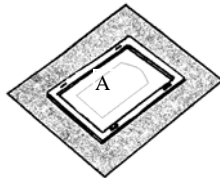


Figure 2

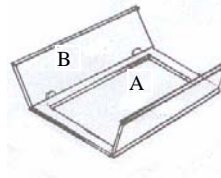


Figure 3

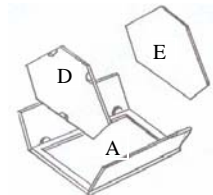


Figure 4

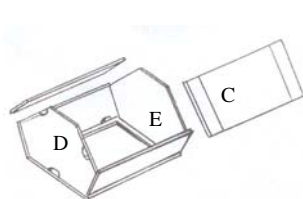


Figure 5

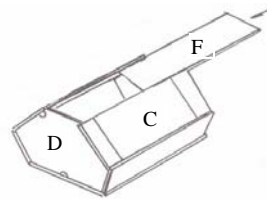


Figure 6

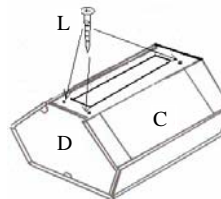


Figure 7

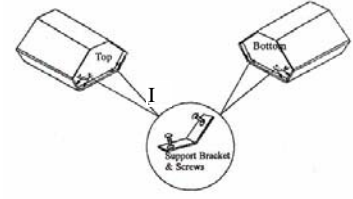


Figure 8